



# LESEDI NUCLEAR SERVICES Engineering Procurement and Construction (EPC)

*IEP and IRP public hearing presentation*  
**A SOUTH AFRICAN PERSPECTIVE**

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## Overview






Lesedi Nuclear Services is a leading Engineering, Procurement and Construction (EPC) company in the Power Generation industry in South Africa.

Lesedi is technology agnostic and currently >75% of our revenue is from industrial activities

# Industrial projects overview

An Engineering, Procurement and Construction (EPC) company that has been involved in some of the largest power generation projects in South Africa

## Conventional Power Generation (Major Projects)

1		<p><b>Open Cycle Gas Turbine Projects</b></p>	<p><i>14 turbines, 2 sites</i> 2006 – 2009 <b>Value &gt; R450 Million</b></p>
2		<p><b>Medupi Coal Fired Power Station</b></p>	<p><i>4800MW Power Station</i> 2009 – 2019 <b>Value &gt; R1.5 Billion</b></p>
3		<p><b>Kusile Coal Power Station</b></p>	<p><i>4800MW Power Station</i> 2011 – 2016 <b>Value &gt; R100 Million</b></p>

# Open Cycle Gas Turbine Projects

**Construction of 14 Open Cycle Gas Turbines (OCGT's), each with an output of 150 Mwe**

## **Assembly of Turbine Generator Sets**

Client: **Siemens**

- Installation of power generating components including turbines, combustion chambers, generators and clutches, using laser alignment equipment
- Installation of all associated mechanical equipment, auxiliary and utility skids

## **Building of Turbine Enclosures**

Client: **Siemens/ Roschon**

- Turbine hall erection

*(over 1,800 tonnes of structural steel work, over 8,400m<sup>2</sup> of sound proofing and environmental protection cladding)*



**Steam Generator Sets**



**Steam Turbine Enclosures**

# Open Cycle Gas Turbine Projects (contd.)

## Design, Construct & Commission Balance of Plant (BOP)

Client: Eskom

- Detailed design, procurement, construction and commissioning of the BOP for power stations including: Fuel unloading, treatment and forwarding systems, fire protection and detection systems, de-mineralized and potable water distribution systems, compressed air system, electrical power distribution, control and instrumentation systems



Steam Turbine Enclosures

## Piping Fabrication and Installation

Client: Eskom/ Siemens

- Workshop prefabrication and field installation of over 14,000m of piping (50NB to 300NB carbon and stainless steel)

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# Tanks

## Design and Construction of Tanks

- Various capacities dependent on project requirements (up to 60,000 cubic meters)
- Codes: API 650
- Auxiliaries: access ladders, roof platforms, fixed cone roofs etc.



# Medupi Coal Fired Power Station

## Capacity

- Six super critical units (800MW per unit)
- Nominal generating capacity of 4,800 MW



## Coal Supply

- Coal is sourced from the local coalfields and delivered to the power station via conveyor belts
- The Exxaro Mine, formerly known as the Grootegeluk Mine, also has the capacity to supply coal to the Medupi Power Station
- 7 million tonnes of coal per year are required



# Medupi Project Overview

Epc contract for the balance of plant (bop) at the Medupi coal power station for Eskom (Lesedi is the lead within the LPS Consortium).

## Scope of work (design of 17 systems)

- Auxiliary plant cooling systems
- Potable water distribution system
- Fire water supply and distribution system
- Demineralized water distribution system
- Raw water supply system
- Clean and dirty drains recovery system
- Fly ash conditioning water system
- Bottom ash cooling and Mill reject water system
- Coarse ash conveyor belt washing system
- Ash dump dam make-up system
- Ash dump irrigation and dust suppression system
- Coal stockyard water recovery system
- Compressed air supply and distribution system
- Diesel fuel oil supply, storage and distribution system
- Turbine lubrication oil storage and regeneration system
- Daily issue oil store
- Dirty and used oil collecting and storage

## Procurement

All BOP associated components and equipment: Compressors, heat exchangers, pumps, valves, tanks, fuel filtration systems, instruments etc.

## Workforce

The Lesedi workforce (including Subcontractors) for the Medupi project consist of approximately 1200 engineers, technicians, artisans, supervisors, safety officers, first aiders, labourers etc.

## Contractual

All aspects of the Medupi project is managed by applying the FIDIC Conditions of Contract for Plant and Design- Build.

## Procurement & subcontracting

> R 1billion

## Local content

Currently > 86%

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## **Nuclear Projects > 150 modifications performed at Koeberg Nuclear Power Station**





# Localised Lesedi Services Division - Nuclear

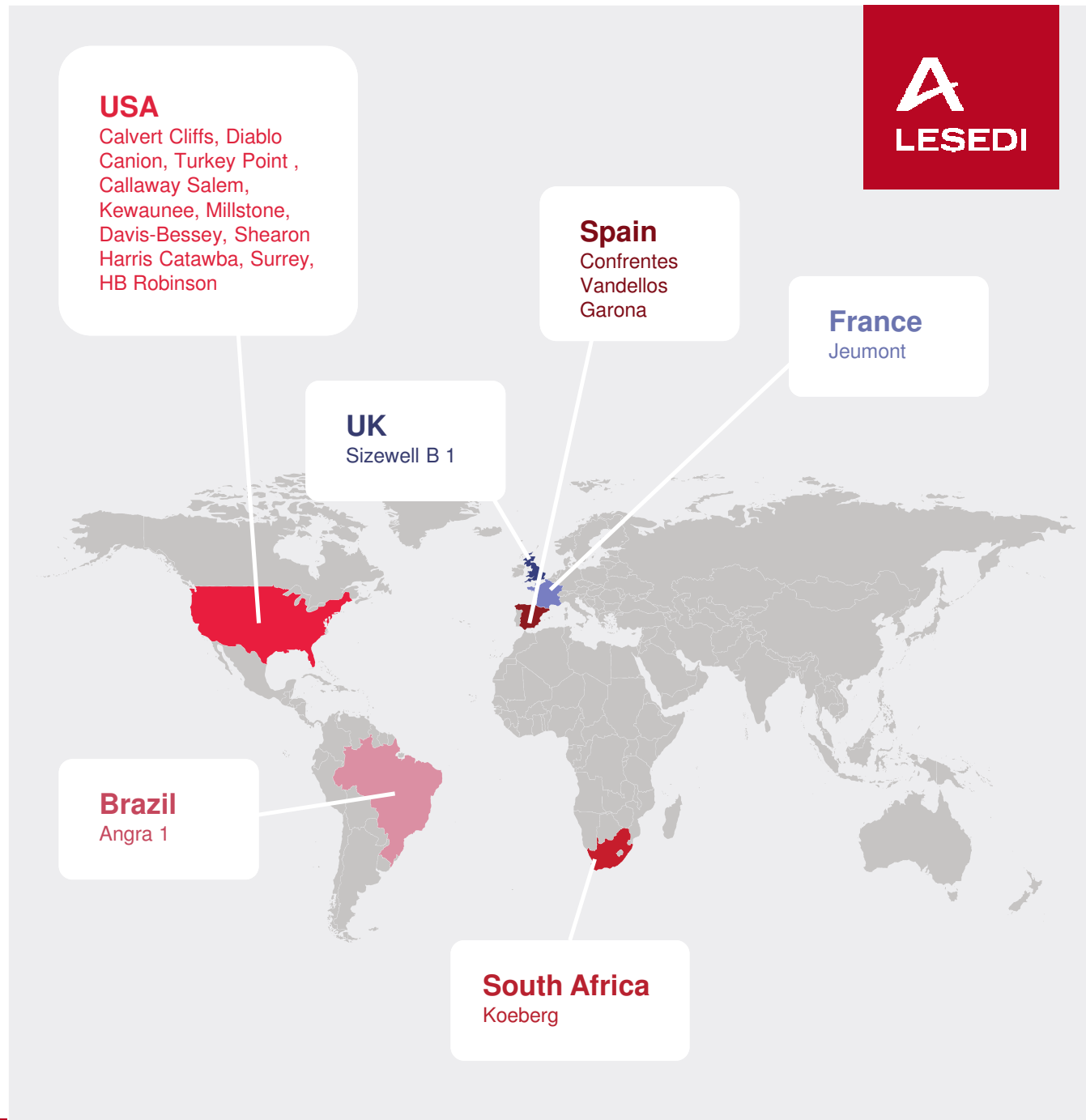
	Valves and Pumps Maintenance	Refueling Package	Steam Generator Packages	Reactor Coolant Pump Package
<b>Localised since</b>	1999, contract with OEM	1999	Since 1989	2001
<b>Scope</b>	Nuclear Valves, Conventional Valves, Pumps (non nuclear), Pumps (Nuclear Island and Balance of NI)	Fuel handling, Preventive Maintenance Checks, RIC Maintenance, Vessel head Work TVI - Inspection	<ul style="list-style-type: none"> <li>Opening and closing of primary and secondary man ways (1998);</li> <li>Water lancing (1992);</li> <li>Tube Plugging (2000);</li> <li>Eddy Current (2001)</li> <li>Tube Plugging Operating (2015)</li> </ul>	<ul style="list-style-type: none"> <li>Routine maintenance and inspections</li> <li>Overhaul of the Reactor Coolant Pump &amp; Motor</li> <li>Pump and motor swap-outs; Commissioning and Testing</li> </ul>
<b>Training, Training Academy</b>	Supervisors generally need 4 outages before being authorized to become a supervisor	2 weeks: Basic Rigging and Pendant Crane Training  Fuel Handling training	All Personnel undertaking work on the SG's need to re qualify before every outage and these people need to be authorized	<ul style="list-style-type: none"> <li>Qualified artisans with basic rigging training</li> </ul>
<b>Personnel (as @ Jan 2016)</b>	2 Team Leaders  6 authorized Supervisors  43 qualified Mechanical artisans  49 Semi Skilled - from the local community – Atlantis	12 Fuel handlers  7 Head Work Team – Semi Skilled and Mechanical Artisans  1 TVI Inspection	6 Packager Manager 6 Water Lancing Technicians 6 Eddy Currently Line Supervisors 6 Eddy Current SG Assistants Total Crew – 57 Technicians	2 Team Leaders 4 Mechanical Artisans

# International Nuclear Services

Provision of Personnel Globally thanks to AREVA worldwide presence – Various Packages

## Enables Lesedi to:

- Retain and maintain certified and authorized nuclear skills for Koeberg
- Recruit and train additional resources
- Core team of 25 people
- Upfront financial commitments for training are substantial



# Current: Steam Generator Replacement

Replacement of 6 Steam Generators  
Lesedi in a JV with Group Five

## Scope:

Engineering and design with regard to the JV responsibilities

All site related works for the removal and replacement of the steam generators

- SG supports & primary pipe supports removal and replacement
- Clamping (temp support) installation & removal for primary pipes
- Concrete Core Drilling of all holes required & closing holes afterwards
- Site Electrical (temporary supply & electrical interferences) requirements
- New SG preparation – Provide Artisans / semi-skilled
- Site Establishment (Provision of offices, furniture, etc.)
- Supply RP labour to AREVA – hanging of lead blankets
- Commissioning assistance to AREVA.
- Supply and operation of jib crane in reactor building
- Rigging activities



PIPING & BOP

# The current REIPP has been focussed on cost, not REAL localisation! Lets think about the future !

- **The current REIPP a success?**
  - Costs have been falling – YES, wind and solar PV
  - Owners of plants (local and foreign) benefitting for the long term – YES
  - Local banks benefitting – YES
  - Foreign entities dominate supply of equipment (blades, towers, PV panels) – YES
  - Foreign EPC companies taking on the principle contract – YES, providing financial guarantees – YES
  - Projects reaching FC close now a concern? Industry like cannot stop start.
- **BUT, what about:**
  - Broad based contribution to the economy and industrial participation for local industries?
  - Sustainable job creation locally and WHAT jobs !?
    - Engineers, planners, cost controllers, procurement, quality control, semi skilled...
  - What additional infrastructure if any has stimulated the economy? Schools, hospitals, malls, tourism, FET colleges etc ?
  - Where has the R300 billion gone to? How much of it stayed in the South African fiscus and where did it go ?
  - With foreign EPC's, margin on procurement has gone "foreign"; Engineering done where?
  - Foreign banks willing to provide greater flexibility on lending terms that is not carried through by local banks

# Baseload Scenario in South Africa

- Ageing coal fleet needing to be replaced; Eskom still a dominant player
  - Medupi and Kusile – localisation and infrastructure development
  - More Coal? Coal IPP round 1 , 2500 MW available, 900MW bid (2 projects)
    - Water challenge in South Africa for cooling of coal plants
    - What localisation will transpire vs Eskom build programmes?
    - Risk on EPC bidders on price; R85 cents per kwhr, will projects reach FC?
- Nuclear programme is set to benefit the South African economy directly, indirectly and downstream more so than any renewable projects.
  - Nuclear plants create the largest workforce annual income based on both large capacity and being a labor-intensive technology.
  - Concern on costs but without an RFP South Africa does not know what risks foreign vendor countries are willing to take
    - Energy consumers have a legitimate concern; but risks can be ring fenced
    - Macroeconomic factors on labour; lessons learnt from Medupi/ Kusile.
- Would South Africa gamble on gas? Opportunities for localisation do exist but not as much as Coal and Nuclear

# Nuclear Example: Localisation driven by level and scope



## Existing qualification or possible to acquire

- Earthworks & Foundations
- Concrete and rebar supply
- Intake and outfall construction
- Auxiliary buildings
- Substations
- Piping, Valves, Pumps
- Installation Work, Cranes
- Fire Fighting Equipment
- Cable trays
- Steel Containment Liner (welders)
- Stainless Steel Pools (welders)

## Minimum investment or time needed to qualify

- Pumps
- Valves
- Filters
- Vessels
- HVAC
- Pipe Fabrication
- Motors
- Transformers
- MV & LV Switchgears
- Junction Boxes
- Heat Exchanger
- Engineering
- Power Cable

## Significant investment needed

- Fuel Fabrication
- Spent Fuel reprocessing
- High level waste storage
- Steel works (critical)
- Heavy forgings
- Reactor Pressure Vessel
- Steam Generator manufacture
- Polar Crane
- Safety & Operational I&C
- Main auxiliaries pumps
- Main Control Room
- Emergency Diesel Generators

Relevant number of units



Program size, industry maturity and government's investment drive level of localisation

# Recommendations

- Study on Economic Benefits Base load Programmes
  - IMPLAN Model Reveals Significant Economic Benefits in the USA for Nuclear power plants
    - <http://www.nei.org/corporatesite/media/filefolder/policy/papers/jobs.pdf>
  - What could transpire in South Africa to benefit our economy, create meaningful sustainable jobs directly and indirectly ?
    - Rands staying in the Fiscus; what are the multiplier effects ?
    - What is being localised? Large OEM's taking on principle contracts, civils obvious, mechanical erection, peripheral contracts insufficient
    - Large foreign EPC's/ Vendor countries and their willingness/ track record to localise
    - A roadmap to localisation; risks compromising the project are held by which stakeholders? Eskom, vendor country, OEM, EPC, local companies balance sheets
- A “SARS” type organisation to monitor and enforce localisation
  - Termination points being negotiated out the foreign EPC contracts
  - Poor legislation and policies have loop holes all over ! BBBEE landscape
  - Commercial topics; new BBBEE, Public Procurement Act

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# Thank you. Questions?

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